



Bleachery Beacon

5-1980

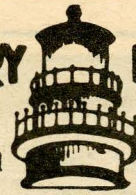
Bleachery Beacon - May 1980

Rock Hill Printing and Finishing Company

AT BEACON PRESS TIME THE SAFETY SCOREBOARD RECORDS 173 SAFE WORK-DAYS AND OVER 1,725,500 WORKHOURS WITHOUT A DISABLING OR LOST TIME ACCIDENT.

BLEACHERY BEACON

Published By Rock Hill
P.O. Box 10272



Printing & Finishing Co.
Rock Hill, S.C. 29730

VOL. 11, ISSUE 5

MAY 1980

ROCK HILL, S.C.

200 Active And Retired Supervisors Take Part

1980 Management Outing Big Success



OLD FRIENDS GET TOGETHER - The May, 1980 Management Outing brought together one of the largest turnouts of retired Bleachery Supervisors to attend the annual outing at Joslin Park. Mid-way in the days activities they all assembled for their official "portrait" taken by Jack Bolin, Beacon photographer.

Left to right: C. L. "Buddy" Irby, J. E. Edwards, Fred White, Harold Connelly, Oria Ferrell, Avery Montgomery, G. E. "Neighbor" Branham, Durwood Costner, Clarence Cloniger, M. B. "Floopy" Dunlap, Belton Gwin, Glenn Scoggins, Tommy Martin, Sasie Haire, Carroll Hester, Sr., Joe Steele, Ed Shillinglaw and Jim Reinhardt.

Brice Comer, Earl Sturgis, John Sparks, R. L. "Whitey" Hicks, Haskell "Hack" Beckham, Chalmers "Cham" Sims, J. M. Williford, I. F. "Mac" McCollum, Henry Smith, Dave Vipperman, Seals Jenkins, Guy Moon, and Harold Thomas.

More than 200 active and retired Bleachery Supervisors attended the highly successful Management Outing on May 17 at Joslin Park, the 17 acre Bleachery recreational area on Lake Wylie.

With activities getting underway at 11:00 A.M. the annual event, previously known as the "Supervisor's Outing", was the scene of fun and relaxation though held under cloudy skies and threatening weather conditions. The weatherman lent his support to the day's events and postponed rain until midway of the evening meal when fine rain began to fall.

Hot dogs, chili and soft drinks were available to participants all day, with the big meal climaxing the days events at 5:00 P.M. The evening meal consisted of steak, baked potatoes, salad, rolls, tea and coffee.

To the great disappointment of many and a surprise to all - the annual baseball game between the team from the North End of the plant and the team from the South End came off without a hitch - probably for the first time in Management Outing history. The contest developed as a "routine game - with no rhubarb - no arguments - and only a few exciting highspots." Final Score: North End 11 and South End 2.

A total of 55 valuable prizes were won by participants during the day. There were 37 various Gate Prizes and 18 contest or game prizes awarded.

A variety of seven games and contests were held during the day with the Putt-Putt golf contest proving to be the most popular. Other games were Hole-In-One, a golf driving contest; Peg Board, a ring toss for prizes; Shuffle Board; Guessing Game, a guessing contest to correctly guess the number of toothpicks in a container; Dart Board and the old standby, Bingo.

Putt-Putt golf winners were Tony Vaughan, who won a Cooler Thermos and Jim Thomas winner of a Par Combination Set.

Hole-In-One golf driving contest also had two winners, John Johnson, who won a Spartus Wall Clock and Tommy McCollum who won a Hammock.

Peg Board winners were Norman Ledford, who won a seven piece Cookwear Set and James Hefner, awarded an Oscillating Sprinkler.

Shuffle Board was won by John Bartle, awarded a G.E. Electric Knife and Gary Rayfield, winner of a Popcorn Popper.

Everyone in attendance apparently took a crack at the Guessing Game with Donald Sturgis emerging as the first place winner. Sturgis came within 8 toothpicks of calling the correct number of toothpicks in a container. Sturgis guessed

487 and the exact count of toothpicks was 495. For his lucky guess he was awarded a Halogen Light. James Latimore came in with the second best guess to win second place and a Hand Electric Mixer.

There were three winners in the Dart Game contest. Tony Onneppo was the winner of an Electric Can Opener; a pair of heavy duty Extension Cords went to Jack Addison and Norman Ledford won an Upholstery Set.

The Bingo Games paid off with five valuable prizes with Nancy Yongue winning a Folding Table; Pam Blackwell won a five piece Wrench Set; Donald Sturgis won a Planing Set; a Hand Saw went to Glenn Scoggins and Joe Steele won a Tool Box.

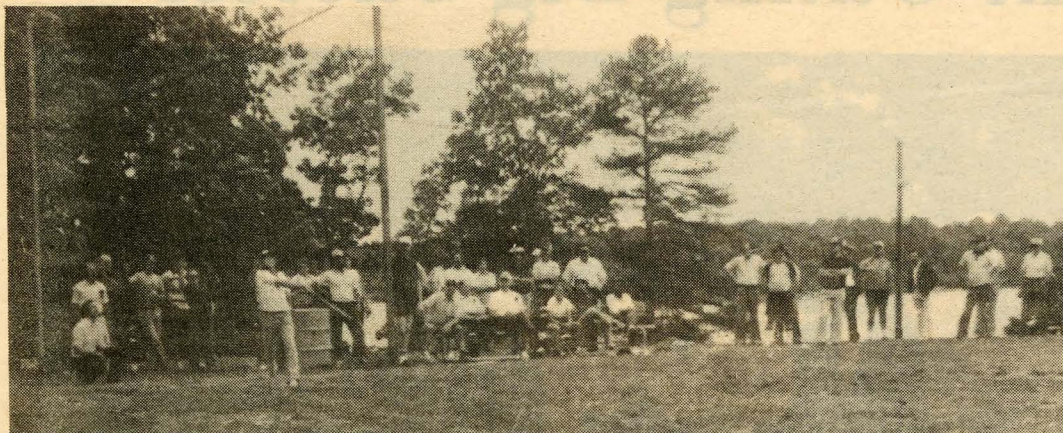
Tony Onneppo won the "First Prize" among the 37 Gate Prizes distributed during the day. Tony's lucky number was called for the 12" Admiral Portable Television Set, the top prize of the day.

The remaining 36 Gate Prizes awarded at the outing were: a Kodak Instant Camera; an Electric Griddle; Electric Ice Cream Churn; AM/FM Clock Radio; Soldering Gun Set; Electric Fry Pan; Coffee Maker; Circular Saw; Electric Heater; Popcorn Popper; Deep Fat Fryer; Dessert Machine; Grass Trimmer; 3/8" Black & Decker Drill; Hand Bag; Set of Carving Knives; Butane Torch Kit; Sunbeam Hair Dryer; Storage Cabinet; Saw Horse; Cast Iron Skillet Set; Bath Scales; FM/AM Pocket Radio; Patio Thermometer; 21 piece Socket Set; Hand Jack; 50-foot Water Hose; Utility Stool; Picnic Jug; Twin Foot Light Set; Single Burner Stove; Electronic Clock; Bar-B-Que Grill; Screw Driver Set; Thermometer/Barometer Set and a 32 piece Socket Set.

All retired Bleachery Supervisors were invited by the active supervisors to attend the days festivities as distinguished guests. Retired Supervisors in attendance were: G. E. "Neighbor" Branham, C. H. Cloniger, Brice Comer, Harold Connelly, Durwood Costner, M. B. "Floopy" Dunlap, Oria L. Ferrell, Cecil B. (Belton) Gwin, William S. (Sassie) Haire, Carroll Hester, Sr., Robert L. "Whitey" Hicks, C. L. "Buddy" Irby, Seals Jenkins, J. T. "Tommy" Martin, Guy Moon, James E. "Jim" Reinhardt, Glen Scoggins, J. E. "Ed" Shillinglaw, J. C. "Cham" Sims, Joe Steele, Earl Sturgis, John Sparks, Fred White, I. F. "Mack" McCollum, Dave E. Vipperman, Henry Sharp, Avery Montgomery, Haskell "Hack" Beckham, J. M. Williford, Harold Thomas and J. E. Edwards.

(Photo Coverage On Pages 2 and 3)

The traditional Bleachery Management Outing, held annually during May at Joslin Park, is one of three major events at RHP&F each year. The others are the annual 25 Year Club Awards Banquet held during the month of February and the opening, operating and maintaining of Joslin Park for employee summer recreation during the months of June, July and August.



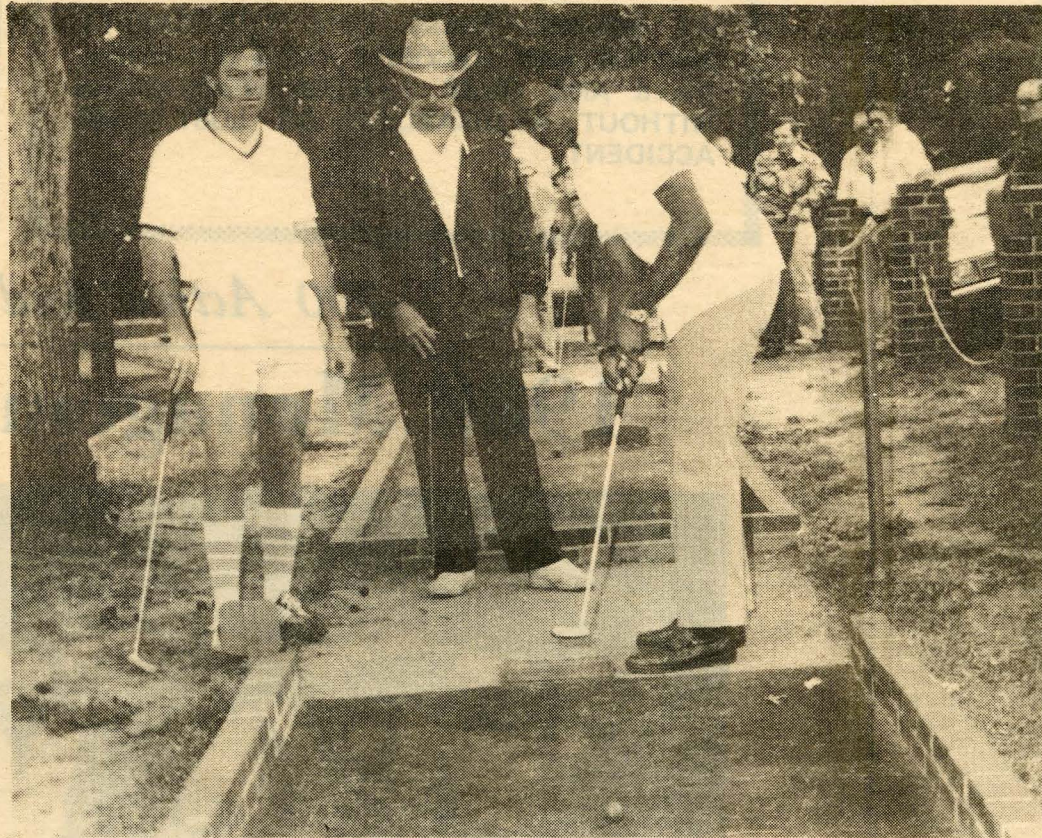
PLAY BALL! The 1980 North End/South End baseball game gets underway.



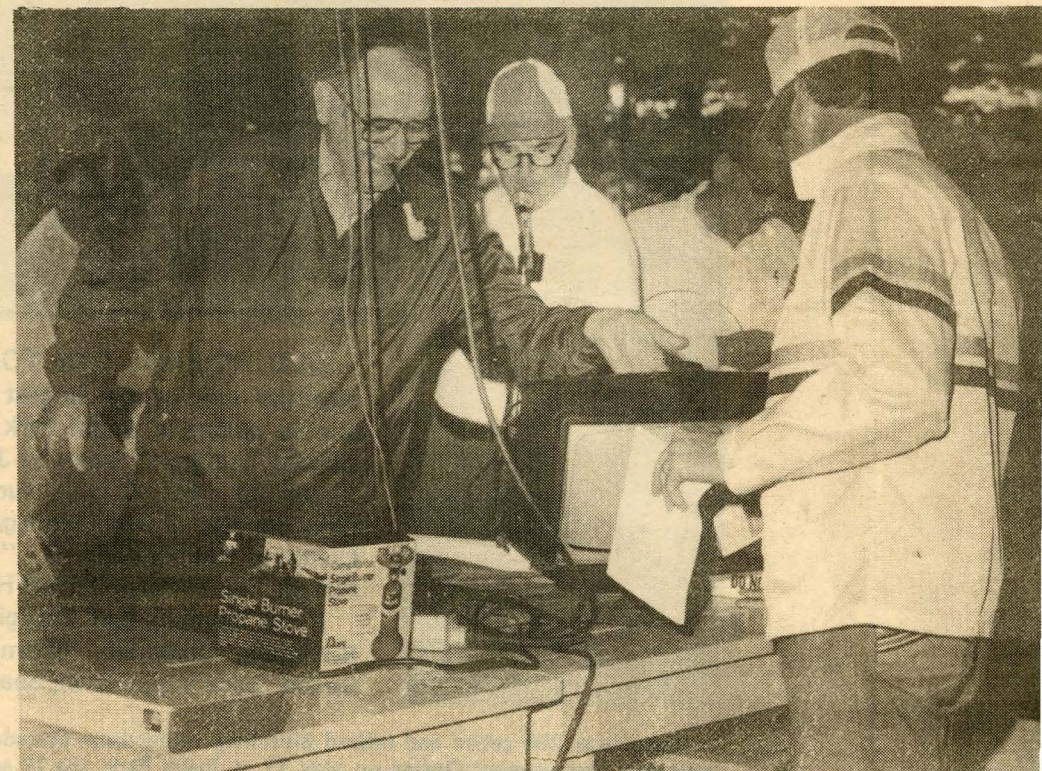
IT'S A HIT! Eddie Craig belts one to right field for the South End team. Catcher for the North End team is Tommy McCollum and the umpire is Jim Lattimore.



TO THE VICTOR, THE SPOILS! Tom Williams, (right) manager of the winning North End team accepts the "fur lined" trophy from Aquille Hand, master of ceremonies. The North End team won the annual baseball tilt 11 to 2. Jack Howison, (center) chairman of the Outing committee enjoys the moment.



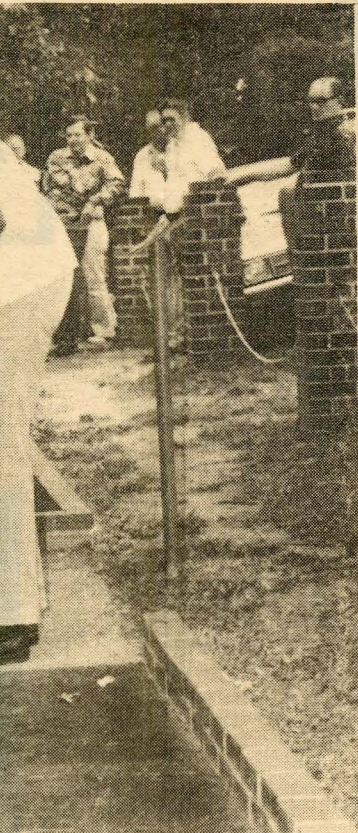
PUTT-PUTT GOLF - Eddie Craig, left and Larry Vaughn await their turn as Harvey McCoy p... one home. Tony Vaughn and Jim Thomas were the two winners of the Putt-Putt contest.



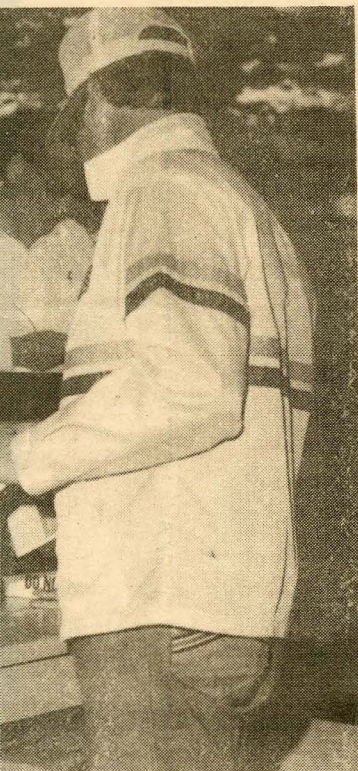
GRAND PRIZE - Tony Onneppo wins the Grand Gate Prize, a 12" Admiral Portable Television set. Aquille Hand, master of ceremonies, center. Jack Howison and Tony Vaughn assist in the presentation. 18 game prizes and 37 gate prizes were given out during the day.



HOLE-IN-ONE - Tony Vaughn tees off as (L to R) Earl York, Ray Comer, David Oat... Buddy Irby form the audience. John Johnson and Tommy McCollum were Hole-In-One winners.



it their turn as Harvey McCoy putts of the Putt-Putt contest.



a 12" Admiral Portable Television and Tony Vaughan assist in the pre-day.



York, Ray Comer, David Oates and McCollum were Hole-In-One contest



DART BOARD - (L to R) James Hefner watches as Johnny Alford tosses dart. W. T. Ramsey (back to camera) ran the game. John Neely, Harold Burns and John Lattimore watch the flying dart. Winners for the day were Tony Onneppo, Jack Addison and Norman Ledford.



PEG BOARD - (L to R) Dana Campbell, Gary Rayfield making ring toss, Nell Hoffman, Harvey Ledbetter, Norman Ledford and Jack Addison who ran the Peg Board game. Peg Board winners were Norman Ledford and James Hefner.



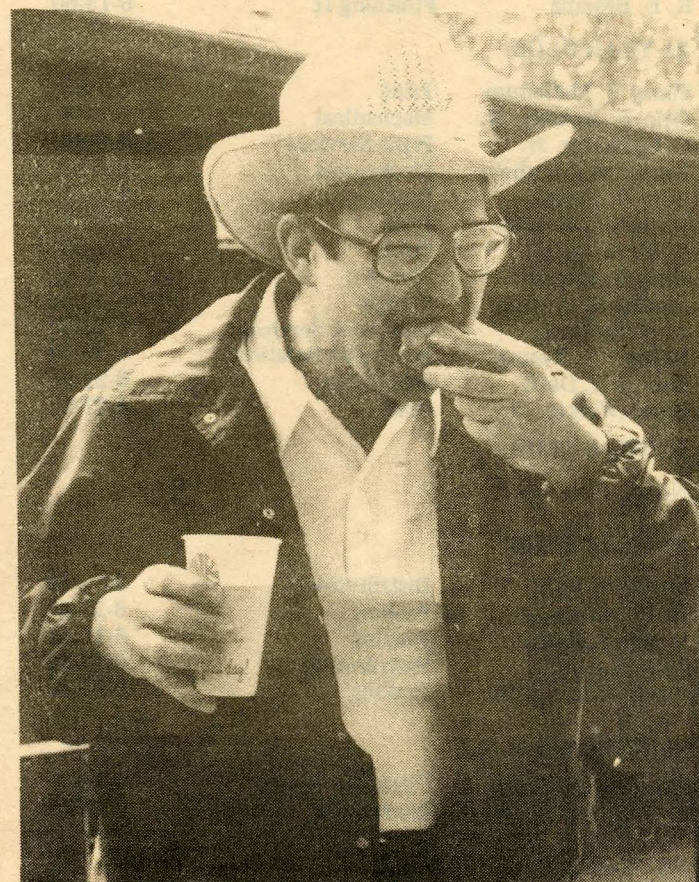
GUESSING GAME - was won by Donald Sturgis when he estimated 487 toothpicks in a container that actually contained 495. His prize, a Trouble Light.



SHUFFLEBOARD - Earl York, left, shuffles off as Ken Parsons, Gary Whitley and John Stone observe his technique and luck. John Bartle and Gary Rayfield were the shuffleboard winners.



CHECKER GAME - Harvey McCow, left and Tony Vaughan get a lot of help 'second guessers' during their checker game. Harold Thomas, left (Packing retiree) and Carroll Hester, Sr. right (Stock Room retiree) thoroughly enjoy the game.



AN ALL-DAY WINNER - The famous "Management Outing Hot Dog" (center) assists in making Larry Vaughn's day complete. No actual count was available as to the number of hot dogs consumed during the day.

RHP&F

Federal Credit Union Financial Statement

APRIL 30, 1980

ASSETS:

| | |
|------------------------------------|------------------------|
| Loans To Members (4,103) | \$8,206,006.00 |
| Investments | 3,467,289.00 |
| Land and Building | 11,251.00 |
| Other Assets | 45,910.00 |
| Total Assets | \$11,730,456.00 |

LIABILITIES:

| | |
|---|------------------------|
| Member Shares (4,894) | \$8,725,359.00 |
| Share Certificates | 1,992,116.00 |
| Accounts Payable | 126,008.00 |
| Reserves | 839,099.00 |
| Other Liabilities | 47,874.00 |
| Total Liabilities and Equity | \$11,730,456.00 |

RHP&F Service Clubs

—JUNE 1980—

| 5 YEAR CLUB | DEPARTMENT | ANNIVERSARY |
|----------------------|----------------------|-------------|
| Leon M. Brooks | Industrial Relations | 6-2-75 |
| Andy E. Carter | Screen Print | 6-2-75 |
| Lester Joe Puckett | Mechanical | 6-2-75 |
| James R. Roseborough | Packing | 6-9-75 |
| Charles Ellis | Packing | 6-9-75 |
| Michael T. Harvell | Packing | 6-11-75 |
| Richard E. Fletcher | Bleach | 6-12-75 |
| Millie B. Brooks | Packing | 6-12-75 |
| James L. Horne | Mechanical | 6-16-75 |
| Lynn C. Hooper | Customer Service | 6-16-75 |
| Willie D. Sterling | Screen Print | 6-23-75 |
| Roderick A. Hinson | Coating | 6-24-75 |
| 10 YEAR CLUB | | |
| John J. Adkins, Jr. | Open Stock | 6-1-70 |
| Frances Sanders | Customer Service | 6-1-70 |
| Jerry W. Thomas | White | 6-8-70 |
| Charles F. Wylie | Frames | 6-15-70 |
| 15 YEAR CLUB | | |
| Jack H. Robinson | Mechanical | 6-1-65 |
| Willeam P. Wilkes | Screen Print | 6-28-65 |
| 20 YEAR CLUB | | |
| Joe G. Parrish | Print | 6-1-60 |
| R. E. Brozina | Finishing II | 6-13-60 |
| 25 YEAR CLUB | | |
| Harry B. McCallum | Print | 6-1-55 |
| Orin F. Jackson, Jr. | Mechanical | 6-6-55 |
| C. C. Hester, Jr. | Plant Services | 6-6-55 |
| Septimus J. Bigham | Mechanical | 6-8-55 |
| Billy R. Ferrell | Packing | 6-8-55 |
| William C. Dowdle | Print | 6-8-55 |
| N. W. Allen, III | Print | 6-9-55 |
| Gary K. Rayfield | Bleach | 6-13-55 |
| Reatha M. Auten | Sample | 6-13-55 |
| Alice Ratteree | Customer Services | 6-13-55 |
| Herbert R. Young | Industrial Relations | 6-15-55 |
| George E. Davis | Scheduling | 6-21-55 |
| Frank Walker, Jr. | Print | 6-27-55 |
| 30 YEAR CLUB | | |
| None. | | |
| 35 YEAR CLUB | | |
| Mattie T. Belk | Distribution | 6-11-45 |
| H. D. Beamguard | Packing | 6-11-45 |
| Margie J. Ramsey | Packing | 6-11-45 |
| Mary L. McGee | Distribution | 6-12-45 |
| Marjorie M. Austin | Packing | 6-27-45 |
| 40 YEAR CLUB | | |
| Dorothy Benfield | Customer Service | 6-4-40 |
| R. P. Jamieson, Jr. | Mechanical | 6-21-40 |
| 45 YEAR CLUB | | |
| None. | | |
| 50 YEAR CLUB | | |
| None. | | |

SAFETY SCOREBOARD

12 Months May 1, 1979 - April 30, 1980

| DEPARTMENT | WORKHOURS | ACCIDENT INCIDENCE* |
|-------------------|------------------|---------------------|
| Engraving | 67,747 | 0 |
| Open Stock | 63,220 | 0 |
| Laboratory | 48,390 | 0 |
| Sample | 46,403 | 0 |
| Yard & Laundry | 46,217 | 0 |
| Stock Room | 17,332 | 0 |
| Salary | 646,270 | .6 |
| Packing | 633,836 | 1.6 |
| Nappers | 105,398 | 1.9 |
| Screen Print | 199,214 | 2.0 |
| Color | 198,799 | 2.0 |
| Finish II | 86,066 | 2.3 |
| Age & Soap | 75,292 | 2.6 |
| Plant Services | 60,032 | 3.3 |
| Dye | 118,239 | 3.4 |
| Calenders & Sanf. | 113,370 | 3.5 |
| Roller Print | 611,553 | 3.9 |
| White | 159,721 | 5.0 |
| Finish I | 235,174 | 5.1 |
| Bleach | 56,964 | 7.0 |
| Greige | 81,604 | 7.3 |
| Power & Filter | 54,116 | 7.4 |
| Mechanical | 382,683 | 7.8 |
| Total | 4,109,069 | 3.1 |

*Accident Incidence is the number of accidents that require treatment by a physician, per 100 employees per year.



ABRAHAM LINCOLN

1809 - 1865

CIRCA 1860 LINCOLN WROTE!

"You cannot bring about prosperity by discouraging thrift.

"You cannot strengthen the weak by weakening the strong.

"You cannot help the wage earner by pulling down the wage payer.

"You cannot further the brotherhood of man by encouraging class hatred.

"You cannot help the poor by destroying the rich.

"You cannot establish sound security on borrowed money.

"You cannot keep out of trouble by spending more than you can earn.

"You cannot build character and courage by taking away initiative and independence.

"You cannot help men permanently by doing for them what they could and should do for themselves."